

TECHNICAL DATA

	AUTOPLATEN® SP	76-E	76-BM	102-E / SE	102-II	102-E II	102-CE II	102-CER II	103-E	103-ER	104-E / ER
Max. sheet size	mm	760 x 560		1020 x 720				1030 x 720		1040 x 740	
Min. sheet size	mm	300 x 260		400 x 350 ④				400 x 350		400 x 350 ④	
Max. cutting with front trim	mm	760 x 546		1020 x 705				1030 x 705		1040 x 725	
Max. cutting without front trim	mm			1020 x 720				1030 x 720		1040 x 740	
Embossing	mm	760 x 546	750 x 541 ①	1020 x 690				1030 x 690		1040 x 710	
Gripper margin (first rule at 13 mm)	mm	9 - 17	9 - 17 ②	9 - 17			11 - 17 ③		9 - 17		9 - 17
Max. cutting force	MN (t)	1,4 (140)	1,6 (160)	2,5 (250)				2,5 (250)		2,5 (250)	
Max. production rate	s/h	8000	7000	7500	8500	7500	10000	9000	8000	7500	8000
Min. paper	g/m ²	80		80 - 90				80 - 90		80 - 90	
Max. solid board	g/m ²	600		2000				2000		2000	
Max. corrugated board	mm	1,8		4				4		4	

- ① Also valid for foil stamping size
 ② Distance between sheet front edge and stamping die: 14 - 22 mm
 ③ Gripper margin for series 1 to 29: 8 - 14 mm
 ④ 350 x 300 with optional equipment for machines with M IIIB Feeder

TECHNICAL DATA

	AUTOPLATEN® SP	102-BMA	126-BMA	130-SE	130-SER	130-E II	130-ER II	142-E	142-ER	142-CER	162-CE	162-CER
Max. sheet size	mm	1020 x 720	1260 x 920	1300 x 920				1420 x 1020		1620 x 1120		
Min. sheet size	mm	400 x 350	500 x 350	580 x 450				700 x 500		850 x 600		
Max. cutting with front trim	mm	1020 x 705	1250 x 900	1300 x 905				1420 x 1005		1620 x 1105		
Max. cutting without front trim	mm	1020 x 720	1250 x 907	1300 x 915				1420 x 1017		1620 x 1120		
Embossing	mm	1010 x 680	1250 x 880	1300 x 900				1420 x 1020		1620 x 1108		
Gripper margin (first rule at 13 mm)	mm	9 - 17	10 - 17	9 - 17			10 - 18		9 - 17	9 - 17		
Max. cutting force	MN (t)	2,5 (250)	5 (500)	5 (500)				6 (600)		5,5 (550)	6,5 (650)	
Max. production rate	s/h	7500	5000	6500		7500	7000	6500	6000	8000	7000	
Min. paper	g/m ²	80 - 90		120		80 - 90		80 - 90			80 - 90	
Max. solid board	g/m ²	2000		2000				2000		2000		
Max. corrugated board	mm	4	3	4				4		4		